



ASME B16.34 PRESSURE / TEMPERATURE RATINGS VALVE BODY MATERIALS

MAXIMUM NON-SHOCK WORKING PRESSURES (Standard Class) BAR

TEMPERATURE °C	150LB Series					300LB Series					600LB Series					900LB Series					1500LB Series					2500LB Series				
	ASTM A216 WCB (3)	A105 (3/7) A350 LF3 (1)	ASTM A350 LF2 (3)	ASTM A217 WCG (6/8)	A182 F11 (6/8)	ASTM A216 WCB (3)	A105 (3/7) A350 LF3 (1)	ASTM A350 LF2 (3)	ASTM A217 WCG (6/8)	A182 F11 (6/8)	ASTM A216 WCB (3)	A105 (3/7) A350 LF3 (1)	ASTM A350 LF2 (3)	ASTM A217 WCG (6/8)	A182 F11 (6/8)	ASTM A216 WCB (3)	A105 (3/7) A350 LF3 (1)	ASTM A350 LF2 (3)	ASTM A217 WCG (6/8)	A182 F11 (6/8)	ASTM A216 WCB (3)	A105 (3/7) A350 LF3 (1)	ASTM A350 LF2 (3)	ASTM A217 WCG (6/8)	A182 F11 (6/8)	ASTM A216 WCB (3)	A105 (3/7) A350 LF3 (1)	ASTM A350 LF2 (3)	ASTM A217 WCG (6/8)	A182 F11 (6/8)
	Material Group	1.1	1.1	1.1	1.9	1.9	1.1	1.1	1.1	1.9	1.9	1.1	1.1	1.1	1.9	1.9	1.1	1.1	1.1	1.9	1.9	1.1	1.1	1.1	1.9	1.9	1.1	1.1	1.1	1.9
-29 TO 38	19.6	19.6	19.6	19.8	19.8	51.1	51.1	51.1	51.7	51.7	102.1	102.1	102.1	103.4	103.4	153.2	153.2	153.2	155.1	155.1	255.3	255.3	255.3	258.6	258.6	425.5	425.5	425.5	430.9	430.9
50	19.2	19.2	19.2	19.5	19.5	50.1	50.1	50.1	51.7	51.7	100.2	100.2	100.2	103.4	103.4	150.4	150.4	150.4	155.1	155.1	250.6	250.6	250.6	258.6	258.6	417.7	417.7	417.7	430.9	430.9
100	17.7	17.7	17.7	17.7	17.7	46.6	46.6	46.6	51.5	51.5	93.2	93.2	93.2	103.0	103.0	139.8	139.8	139.8	154.4	154.4	233.0	233.0	233.0	257.4	257.4	388.3	388.3	388.3	429.0	429.0
150	15.8	15.8	15.8	15.8	15.8	45.1	45.1	45.1	49.7	49.7	90.2	90.2	90.2	99.5	99.5	135.2	135.2	135.2	149.2	149.2	225.4	225.4	225.4	248.7	248.7	320.8	320.8	320.8	414.2	414.2
200	13.8	13.8	13.8	13.8	13.8	43.8	43.8	43.8	48.0	48.0	87.6	87.6	87.6	95.9	95.9	131.4	131.4	131.4	149.2	149.2	219.0	219.0	219.0	239.8	239.8	365.0	365.0	365.0	399.6	399.6
250	12.1	12.1	12.1	12.1	12.1	41.9	41.9	41.9	46.3	46.3	83.9	83.9	83.9	92.7	92.7	125.8	125.8	125.8	139.0	139.0	209.7	209.7	209.7	231.8	231.8	349.5	349.5	349.5	386.2	386.2
300	10.2	10.2	10.2	10.2	10.2	39.8	39.8	39.8	42.9	42.9	79.6	79.6	79.6	85.7	85.7	119.5	119.5	119.5	128.6	128.6	199.1	199.1	199.1	214.4	214.4	331.8	331.8	331.8	357.1	357.1
350	8.4	8.4	8.4	8.4	8.4	37.6	37.6	37.6	40.3	40.3	75.1	75.1	75.1	80.4	80.4	112.7	112.7	112.7	120.7	120.7	187.8	187.8	187.8	201.1	201.1	313.0	313.0	313.0	335.3	335.3
400	6.5	6.5	6.5	6.5	6.5	34.7	34.7	34.7	36.5	36.5	69.4	69.4	69.4	73.3	73.3	104.2	104.2	104.2	109.8	109.8	173.6	173.6	173.6	183.1	183.1	289.3	289.3	289.3	304.9	304.9
450	4.6	4.6	4.6	4.6	4.6	23.0	23.0	23.0	33.7	33.7	46.0	46.0	46.0	67.7	67.7	69.0	69.0	69.0	101.4	101.4	115.0	115.0	115.0	169.0	169.0	191.7	191.7	191.7	281.8	281.8
500	2.8	2.8	2.8	2.8	2.8	11.8	11.8	11.8	25.7	25.7	23.5	23.5	23.5	51.5	51.5	35.3	35.3	35.3	77.2	77.2	58.8	58.8	58.8	128.6	128.6	97.9	97.9	97.9	214.4	214.4
538	1.4	1.4	1.4	1.4	1.4	5.9	5.9	5.9	14.9	14.9	11.8	11.8	11.8	29.8	29.8	17.7	17.7	17.7	44.7	44.7	29.5	29.5	29.5	74.5	74.5	49.2	49.2	49.2	124.1	124.1
550	-	-	-	1.4 (a)	1.4 (a)	-	-	-	12.7	12.7	-	-	-	25.4	25.4	-	-	-	38.1	38.1	-	-	-	63.5	63.5	-	-	-	105.9	105.9
575	-	-	-	1.4 (a)	1.4 (a)	-	-	-	8.8	8.8	-	-	-	17.6	17.6	-	-	-	26.4	26.4	-	-	-	44.0	44.0	-	-	-	73.4	73.4
600	-	-	-	1.4 (a)	1.4 (a)	-	-	-	6.1	6.1	-	-	-	12.2	12.2	-	-	-	18.3	18.3	-	-	-	30.5	30.5	-	-	-	50.9	50.9
650	-	-	-	1.1 (a)	1.1 (a)	-	-	-	2.8	2.8	-	-	-	5.7	5.7	-	-	-	8.5	8.5	-	-	-	14.2	14.2	-	-	-	23.6	23.6

MAXIMUM NON-SHOCK WORKING PRESSURES (Standard Class) BAR

TEMPERATURE °C	150LB Series					300LB Series					600LB Series					900LB Series					1500LB Series					2500LB Series				
	A351 CF8M (2)	ASTM A351 CF8C (4)	A182 F51 (5)	A351 CE8MN (5)	A995 GR6A S32750 (5)	A351 CF8M (2)	ASTM A351 CF8C (4)	A182 F51 (5)	A351 CE8MN (5)	A995 GR6A S32750 (5)	A351 CF3A (1)	ASTM A351 CF8C (4)	A182 F51 (5)	A351 CE8MN (5)	A995 GR6A S32750 (5)	A351 CF3A (1)	ASTM A351 CF8C (4)	A182 F51 (5)	A351 CE8MN (5)	A995 GR6A S32750 (5)	A351 CF3A (1)	ASTM A351 CF8C (4)	A182 F51 (5)	A351 CE8MN (5)	A995 GR6A S32750 (5)	A351 CF3A (1)	ASTM A351 CF8C (4)	A182 F51 (5)	A351 CE8MN (5)	A995 GR6A S32750 (5)
	Material Group	2.2	2.5	2.8	2.8	2.8	2.2	2.5	2.8	2.8	2.8	2.2	2.5	2.8	2.8	2.8	2.2	2.5	2.8	2.8	2.8	2.2	2.5	2.8	2.8	2.8	2.2	2.5	2.8	2.8
-29 TO 38	19.0	19.0	20.0	20.0	20.0	49.6	49.6	51.7	51.7	51.7	99.3	99.3	103.4	103.4	103.4	148.9	148.9	155.1	155.1	155.1	248.2	248.2	258.6	258.6	258.6	413.7	413.7	430.9	430.9	430.9
50	18.4	18.7	19.5	19.5	19.5	48.1	48.8	51.7	51.7	51.7	96.2	97.5	103.4	103.4	103.4	144.3	146.3	155.1	155.1	155.1	240.6	243.8	258.6	258.6	258.6	400.9	406.4	430.9	430.9	430.9
100	16.2	17.4	17.7	17.7	17.7	42.2	45.3	50.7	50.7	50.7	84.4	90.6	101.3	101.3	101.3	126.6	135.9	152.0	152.0	152.0	211.0	226.5	253.3	253.3	253.3	351.6	377.4	422.2	422.2	422.2
150	14.8	15.8	15.8	15.8	15.8	38.5	42.5	45.9	45.9	45.9	77.0	84.9	91.9	91.9	91.9	115.5	127.4	137.8	137.8	137.8	192.5	212.4	229.6	229.6	229.6	320.8	353.9	382.7	382.7	382.7
200	13.7	13.8	13.8	13.8	13.8	35.7	39.9	42.7	42.7	42.7	71.3	79.9	85.3	85.3	85.3	107.0	119.8	128.0	128.0	128.0	178.3	199.7	213.3	213.3	213.3	297.2	332.8	355.4	355.4	355.4
250	12.1	12.1	12.1	12.1	12.1	33.4	37.8	40.5	40.5	40.5	66.8	75.6	80.9	80.9	80.9	100.1	113.4	121.4	121.4	121.4	166.9	189.1	202.3	202.3	202.3	278.1	315.1	337.2	337.2	337.2
300	10.2	10.2	10.2	10.2	10.2	31.6	36.1	38.9	38.9	38.9	63.2	72.2	77.7	77.7	77.7	94.9	108.3	116.6	116.6	116.6	158.1	180.4	194.3	194.3	194.3	263.5	300.7	323.8	323.8	323.8
350	8.4	8.4	8.4	8.4	8.4	30.3	34.8	37.6	37.6	37.6	60.7	69.5	75.3	75.3	75.3	91.0	104.3	112.9	112.9	112.9	151.6	173.8	188.2	188.2	188.2	252.7	289.6	313.7	313.7	313.7
400	6.5	6.5	6.5	6.5	6.5	29.4	33.9	36.5	36.5	36.5	58.9	67.8	73.3	73.3	73.3	88.3	101.7	109.8	109.8	109.8	147.2	169.5	183.1	183.1	183.1	245.3	282.6	304.9	304.9	304.9
450	4.6	4.6	-	-	-	28.8	33.5	-	-	-	57.7	66.9	-	-	-	86.5	100.4	-	-	-	144.2	167.3	-	-	-	240.4	278.8	-	-	-
500	2.8	2.8	-	-	-	28.2	28.2	-	-	-	56.5	56.5	-	-	-	84.7	84.7	-	-	-	140.9	140.9	-	-	-	235.0	235.0	-	-	-
538	1.4	1.4	-	-	-	25.2	25.2	-	-	-	50.0	50.0	-	-	-	75.2	75.2	-	-	-	125.5	125.5	-	-	-	208.9	208.9	-	-	-
550	1.4 (a)	1.4 (a)	-	-	-	25.0	25.0	-	-	-	49.8	49.8	-	-	-	74.8	74.8	-	-	-	124.9	124.9	-	-	-	208.0	208.0	-	-	-
575	1.4 (a)	1.4 (a)	-	-	-	24.0	24.0	-	-	-	47.9	47.9	-	-	-	71.8	71.8	-	-	-	119.7	119.7	-	-	-	199.5	199.5	-	-	-
600	1.4 (a)	1.4 (a)	-	-	-	19.9	21.6	-	-	-	39.8	42.9	-	-	-	59.7	64.2	-	-	-	99.5	107.0	-	-	-	165.9	178.5	-	-	-
650	1.4 (a)	1.4 (a)	-	-	-	12.7	14.1	-	-	-	25.3	28.1	-	-	-	38.0	42.5	-	-	-	63.3	70.7	-	-	-	105.5	117.7	-	-	-

Refer to actual ASME chart for valve selection, this chart (updated as of 2012) is a general guide only. For PN ratings under ISO 75001-1 (AS4331) the pressure/temperature ratings are proportionately extrapolated, refer to ISO 75001-1.

(a) Flanged-ends terminate at 538°C in 150 class.

(1) Not to be used over 345°C.

(2) At temperatures above 538°C only use when the carbon content is 0.04% or higher.

(3) Permissible but not recommended for prolonged use above 425°C.

(4) Not to be used over 538°C.

(5) Not to be used above 315°C becomes brittle.

(6) Not to be used over 595°C.

(7) Only killed steel to be used above 455°C.

(8) Use normalised and tempered materials only.



ASME B16.34 PRESSURE / TEMPERATURE RATINGS VALVE BODY MATERIALS

MAXIMUM NON-SHOCK WORKING PRESSURES (Standard Class) BAR																														
TEMPERATURE °C	150LB Series					300LB Series					600LB Series					900LB Series					1500LB Series					2500LB Series				
	A352 LC3 (1)	A216 WCC (6)	A352 LCB (1)	A217 WC1 (2/7)	A217 WC9 (5/7)	A352 LC3 (1)	A216 WCC (6)	A352 LCB (1)	A217 WC1 (2/7)	A217 WC9 (5/7)	A352 LC3 (1)	A216 WCC (6)	A352 LCB (1)	A217 WC1 (2/7)	A217 WC9 (5/7)	A352 LC3 (1)	A216 WCC (6)	A352 LCB (1)	A217 WC1 (2/7)	A217 WC9 (5/7)	A352 LC3 (1)	A216 WCC (6)	A352 LCB (1)	A217 WC1 (2/7)	A217 WC9 (5/7)	A352 LC3 (1)	A216 WCC (6)	A352 LCB (1)	A217 WC1 (2/7)	A217 WC9 (5/7)
	LC2 (1)	LC1 (1)	LC1 (1)	F22 (5)	LC2 (1)	LC1 (1)	LC1 (1)	LC1 (1)	F22 (5)	LC2 (1)	LC1 (1)	LC1 (1)	LC1 (1)	F22 (5)	LC2 (1)	LC1 (1)	LC1 (1)	LC1 (1)	LC1 (1)	F22 (5)	LC2 (1)	LC1 (1)	LC1 (1)	LC1 (1)	F22 (5)	LC2 (1)	LC1 (1)	LC1 (1)	LC1 (1)	F22 (5)
Material Group	1.2	1.2	1.3	1.3	1.10	1.2	1.2	1.3	1.3	1.10	1.2	1.2	1.3	1.3	1.10	1.2	1.2	1.3	1.3	1.10	1.2	1.2	1.3	1.3	1.10	1.2	1.2	1.3	1.3	1.10
-29 TO 38	19.8	19.8	18.4	18.4	19.8	51.7	51.7	48.0	48.0	51.7	103.4	103.4	96.0	96.0	103.4	155.1	155.1	144.1	144.1	155.1	258.6	258.6	240.1	240.1	258.6	430.9	430.9	400.1	400.1	430.9
50	19.5	19.5	18.2	18.2	19.5	51.7	51.7	47.5	47.5	51.7	103.4	103.4	94.9	94.9	103.4	155.1	155.1	142.4	142.4	155.1	258.6	258.6	237.3	237.3	258.6	430.9	430.9	395.6	395.6	430.9
100	17.7	17.7	17.4	17.4	17.7	51.5	51.5	45.3	45.3	51.5	103.0	103.0	90.7	90.7	103.0	154.6	154.6	136.0	136.0	154.6	257.6	257.6	226.7	226.7	257.6	429.4	429.4	377.8	377.8	429.4
150	15.8	15.8	15.8	15.8	15.8	50.2	50.2	43.9	43.9	50.3	100.3	100.3	87.9	87.9	100.3	150.5	150.5	131.8	131.8	150.6	250.8	250.8	219.7	219.7	250.8	418.1	418.1	366.1	366.1	418.2
200	13.8	13.8	13.8	13.8	13.8	48.6	48.6	42.5	42.5	48.6	97.2	97.2	85.1	85.1	97.2	145.8	145.8	127.6	127.6	145.8	243.2	243.2	212.7	212.7	243.4	405.4	405.4	354.4	354.4	405.4
250	12.1	12.1	12.1	12.1	12.1	46.3	46.3	40.8	40.8	46.3	92.7	92.7	81.6	81.6	92.7	139.0	139.0	122.3	122.3	139.0	231.8	231.8	203.9	203.9	231.8	386.2	386.2	339.8	339.8	386.2
300	10.2	10.2	10.2	10.2	10.2	42.9	42.9	38.7	38.7	42.9	85.7	85.7	77.4	77.4	85.7	128.6	128.6	116.1	116.1	128.6	214.4	214.4	193.4	193.4	214.4	357.1	357.1	322.4	322.4	357.1
350	8.4	8.4	8.4	8.4	8.4	40.0	40.0	36.4	36.4	40.3	80.0	80.0	72.8	72.8	80.4	120.1	120.1	109.2	109.2	120.7	200.1	200.1	182.0	182.0	201.1	333.5	333.5	303.3	303.3	335.3
400	6.5	6.5	6.5	6.5	6.5	34.7	34.7	32.6	32.6	36.5	69.4	69.4	65.2	65.2	73.3	104.2	104.2	97.9	97.9	109.8	173.6	173.6	163.1	163.1	183.1	289.3	289.3	271.9	271.9	304.9
450	4.6	4.6	4.6	4.6	4.6	23.0	23.0	21.6	21.6	33.7	46.0	46.0	43.2	43.2	67.7	69.0	69.0	64.8	64.8	101.4	115.0	115.0	107.9	107.9	169.0	191.7	191.7	179.9	179.9	281.8
500	2.8	2.8	2.8	2.8	2.8	11.6	11.6	11.1	11.1	28.2	23.2	23.2	22.1	22.1	56.5	34.7	34.7	33.2	33.2	84.7	57.9	57.9	55.4	55.4	140.9	96.5	96.5	92.3	92.3	235.0
538	1.4	1.4	1.4	1.4	1.4	5.9	5.9	5.9	5.9	18.4	11.8	11.8	11.8	11.8	36.9	17.7	17.7	17.7	17.7	55.3	29.5	29.5	29.5	29.5	92.2	49.2	49.2	49.2	49.2	153.7
550	-	-	-	-	1.4 (a)	-	-	-	-	15.6	-	-	-	-	31.3	-	-	-	-	46.9	-	-	-	-	78.2	-	-	-	-	130.3
575	-	-	-	-	1.4 (a)	-	-	-	-	10.5	-	-	-	-	21.1	-	-	-	-	31.6	-	-	-	-	52.6	-	-	-	-	87.7
600	-	-	-	-	1.4 (a)	-	-	-	-	6.9	-	-	-	-	13.8	-	-	-	-	20.7	-	-	-	-	34.4	-	-	-	-	57.4
650	-	-	-	-	1.1 (a)	-	-	-	-	2.8	-	-	-	-	5.7	-	-	-	-	8.5	-	-	-	-	14.2	-	-	-	-	23.6

MAXIMUM NON-SHOCK WORKING PRESSURES (Standard Class) BAR																														
TEMPERATURE °C	150LB Series					300LB Series					600LB Series					900LB Series					1500LB Series					2500LB Series				
	A217 C5 (7)	A351 CF8 (3)	A351 CF10	A182 304L (5)	A351 CN7M (4)	A217 C5 (7)	A351 CF8 (3)	A351 CF10	A182 304L (5)	A351 CN7M (4)	A217 C5 (7)	A351 CF8 (3)	A351 CF10	A182 304L (5)	A351 CN7M (4)	A217 C5 (7)	A351 CF8 (3)	A351 CF10	A182 304L (5)	A351 CN7M (4)	A217 C5 (7)	A351 CF8 (3)	A351 CF10	A182 304L (5)	A351 CN7M (4)	A217 C5 (7)	A351 CF8 (3)	A351 CF10	A182 304L (5)	A351 CN7M (4)
	A182 F5a	A182 F304 (3)	A182 F304H	A182 316L	ALLOY 20	A182 F5a	A182 F304 (3)	A182 F304H	A182 316L	ALLOY 20	A182 F5a	A182 F304 (3)	A182 F304H	A182 316L	ALLOY 20	A182 F5a	A182 F304 (3)	A182 F304H	A182 316L	ALLOY 20	A182 F5a	A182 F304 (3)	A182 F304H	A182 316L	ALLOY 20	A182 F5a	A182 F304 (3)	A182 F304H	A182 316L	ALLOY 20
Material Group	1.13	2.1	2.1	2.3	3.17	1.13	2.1	2.1	2.3	3.17	1.13	2.1	2.1	2.3	3.17	1.13	2.1	2.1	2.3	3.17	1.13	2.1	2.1	2.3	3.17	1.13	2.1	2.1	2.3	3.17
-29 TO 38	20.0	19.0	19.0	15.9	15.9	51.7	49.6	49.6	41.4	41.4	103.4	99.3	99.3	82.7	82.7	155.1	148.9	148.9	124.1	124.1	258.6	248.2	248.2	206.8	206.8	430.9	413.7	413.7	344.7	344.7
50	19.5	18.3	18.3	15.3	15.4	51.7	47.8	47.8	40.0	40.1	103.4	95.6	95.6	80.0	80.3	155.1	143.5	143.5	120.1	120.4	258.6	239.1	239.1	200.1	200.7	430.9	398.5	398.5	333.5	334.4
100	17.7	15.7	15.7	13.3	13.5	51.5	40.9	40.9	34.8	35.3	103.0	81.7	81.7	69.6	70.6	154.6	122.6	122.6	104.4	105.9	257.6	204.3	204.3	173.9	176.5	429.4	340.4	340.4	289.9	294.2
150	15.8	14.2	14.2	12.0	12.3	50.3	37.0	37.0	31.4	32.0	100.3	74.0	74.0	62.8	64.1	150.6	111.0	111.0	94.2	96.1	250.8	185.0	185.0	157.0	160.2	418.2	308.4	308.4	261.6	267.0
200	13.8	13.2	13.2	11.2	11.3	48.6	34.5	34.5	29.2	29.4	97.2	69.0	69.0	58.3	58.7	145.8	103.4	103.4	87.5	88.1	243.4	172.4	172.4	145.8	146.8	405.4	287.3	287.3	243.0	244.7
250	12.1	12.1	12.1	10.5	10.4	46.3	32.5	32.5	27.5	27.2	92.7	65.0	65.0	54.9	54.4	139.0	97.5	97.5	82.4	81.7	231.8	162.4	162.4	137.3	136.1	386.2	270.7	270.7	228.9	226.9
300	10.2	10.2	10.2	10.0	9.7	42.9	30.9	30.9	26.1	25.4	85.7	61.8	61.8	52.1	50.8	128.6	92.7	92.7	78.2	76.1	214.4	154.6	154.6	130.3	126.9	357.1	257.6	257.6	217.2	211.5
325	9.3	9.3	9.3	9.3	9.3	41.4	30.2	30.2	25.5	24.4	82.6	60.4	60.4	51.1	48.8	124.0	90.7	90.7	76.4	73.3	206.6	151.1	151.1	127.4	122.1	344.3	251.9	251.9	212.3	203.5
350	8.4	8.4	8.4	8.4	-	40.3	29.6	29.6	25.1	-	80.4	59.3	59.3	50.1	-	120.7	88.9	88.9	75.2	-	201.1	148.1	148.1	125.4	-	335.3	246.9	246.9	208.9	-
400	6.5	6.5	6.5	6.5	-	36.5	28.4	28.4	24.3	-	73.3	56.9	56.9	48.6	-	109.8	85.3	85.3	72.9	-	183.1	142.2	142.2	121.5	-	304.9	237.0	237.0	202.5	-
450	4.6	4.6	4.6	4.6	-	33.7	27.4	27.4	-	-	67.7	54.8	54.8	-	-	101.4	82.2	82.2	-	-	169.0	137.0	137.0	-	-	281.8	228.4	228.4	-	-
500	2.8	2.8	2.8	-	-	21.4	26.5	26.5	-	-	42.8	53.0	53.0	-	-	64.1	79.5	79.5	-	-	106.9	132.4	132.4	-	-	178.2	220.7	220.7	-	-
538	1.4	1.4	1.4	-	-	13.7	24.4	24.4	-	-	27.4	48.9	48.9	-	-	41.1	73.3	73.3	-	-	68.6	122.1	122.1	-	-	114.3	203.6	203.6	-	-
550	1.4 (a)	1.4 (a)	1.4 (a)	-	-	12.0	23.6	23.6	-	-	24.1	47.1	47.1	-	-	36.1	70.7	70.7	-	-	68.6	117.8	117.8	-	-	100.4	196.3	196.3	-	-
575	1.4 (a)	1.4 (a)	1.4 (a)	-	-	8.9	20.8	20.8	-	-	17.8	41.7	41.7	-	-	26.7	62.5	62.5	-	-	44.4	104.2	104.2	-	-	74.0	173.7	173.7	-	-
600	1.4 (a)	1.4 (a)	1.4 (a)	-	-	6.2	16.9	16.9	-	-	12.5	33.8	33.8	-	-	18.7	50.6	50.6	-	-	31.2	84.4	84.4	-	-	51.9	140.7	140.7	-	-
650	0.9 (a)	1.4 (a)	1.4 (a)	-	-	2.4	11.3	11.3	-	-	4.7	22.5	22.5	-	-	7.1	33.8	33.8	-	-	11.8	56.3	56.3	-	-	19.7	93.8	93.8	-	-

(a) Flanged end valve ratings terminate at 538°C.
 (1) Not to be used over 345°C.
 (2) Upon prolonged exposure to temperatures above about 875°F (470°C), the carbide phase of carbon-molybdenum steel may be converted to graphite.
 (3) At temperature over 1000°F (538°C), use only when the carbon is 0.04% or higher.
 (4) Must be solution annealed. To be superceded by CN3MCu which will do a higher temperature range, with heat resistance near to wrought/forged grades. Not yet been established by ASME B16.34 - 2009.
 (5) Following grades permissible but not recommended for prolonged use: F22 and WC9 over 595°C, F304L over 425°C.
 (6) Permissible, but not recommended for prolonged usage above about 425°C.
 (7) Use normalised & tempered material only.



MAX. WORKING PRESSURE AND PRESSURE TEST OF VALVES FROM API6D - API6A

ASME B16.34/B16.5 (-29 TO +38°C) MAX. WORKING & TEST PRESSURES

MATERIAL		PRESSURE (psig) by classes							
GROUP	ITEM	150	300	400	600	900	1500	2500	4500
1.1 A105 A350 LF2/LF3/LF6 A216 WCB	Working Pressure	285	740	990	1480	2220	3705	6170	11110
	Shel Test	450	1125	1500	2225	3350	5575	9275	16675
	Seat Test	315	815	1090	1630	2445	4075	6790	12225
1.2, 1.7, 1.9, 1.10, 1.11, 1.13, 1.14 A352 LC2/LC3/LCC A217 WC5/WC6/WC9	Working Pressure	290	750	1000	1500	2250	3750	6250	11250
	Shel Test	450	1125	1500	2250	3375	5625	9375	16875
	Seat Test	320	825	1100	1650	2475	4125	6875	12375
1.3, 1.5 A182 F1 A352 LCB/LC1 A217 WC1	Working Pressure	265	695	925	1390	2090	3482	5803	10447
	Shel Test	400	1050	1400	2100	3150	5225	8700	15625
	Seat Test	295	765	1020	1530	2295	3820	6365	11460
1.4, 1.8, 1.12 A350 LF1	Working Pressure	235	620	825	1235	1850	3085	5145	9260
	Shel Test	375	950	1250	1875	2775	4650	7725	13900
	Seat Test	260	685	910	1360	2035	3395	5660	10190
1.6	Working Pressure	225	590	785	1175	1768	2946	4911	8839
	Shel Test	350	900	1200	1775	2650	4425	7350	13225
	Seat Test	250	650	865	1295	1940	3230	5385	9695
2.1, 2.2, 2.4, 2.5 A182 F 304/F304H A351 CF8/CF8M/CF8C A182 F316/316H	Working Pressure	275	720	960	1440	2160	3600	6000	10800
	Shel Test	425	1100	1450	2175	3250	5400	9000	16200
	Seat Test	305	795	1060	1585	2380	3960	6600	11880
2.3 A182 F304L/F317L A182 F316L A351 CF3M/CF3	Working Pressure	230	600	800	1200	1800	3000	5000	9000
	Shel Test	350	900	1200	1800	2700	4500	7500	13500
	Seat Test	255	660	880	1320	1980	3300	5500	9900
2.6, 2.7 A182 F310H	Working Pressure	275	720	895	1440	2160	3600	6000	10080
	Shel Test	425	1100	1350	2175	3250	5400	9000	16200
	Seat Test	305	795	985	1585	2380	3965	6600	11880

NOTE: For working pressure ratings at other temperatures and material group refer to ASME/ANSI B16.34 - 2009 or B16.5. Shell hydrostatic test pressure is 1.5 times the 100 deg F rating rounded off to the next higher 25psi. High pressure seat hydrostatic test pressure is 1.1 times the 100 deg F rating rounded off to the next higher 5 psi. All ratings are for "Standard Class" valves.

MAX. WORKING PRESSURE AND PRESSURE TEST OF VALVES FROM API6D - API6A

PRESSURE CLASS OF VALVE	ANSI 150 PN 20	ANSI 300 PN 50	ANSI 400 PN 68	ANSI 600 PN 100	ANSI 800 (*)	ANSI 900 PN 150	ANSI 1500 PN 250	ANSI 2500 PN 420	ANSI 2000	ANSI 3000	ANSI 5000	ANSI 10000	For temperatures below -29°C (-20°F) the rating is equal or less but not greater than the rating shown		
														DURATION TEST VALVE SIZE MINUTES	
MAXIMUM OPERATING PRESSURE	-29 to 38°C	19	49.6	66.2	99.3	138	149	248	414	138	207	345	690	10000	
	-20 to 100°F	275	720	960	1440	2000	2160	3600	6000	2000	3000	5000	10000		
PRESSURE TEST	HYDROSTATIC SHELL TEST	Bar	29	76	100	150	207	224	372	621	276	414	690	1035	2
		Psig	425	1100	1450	2175	3000	3250	5400	9000	4000	6000	10000	15000	
	HYDROSTATIC SEATS TEST	Kpa	2900	7600	10000	15000	20700	22400	37200	62100	27600	41400	69000	103500	5
		Bar ± 1	6	6	6	6	6	6	6	6	6	6	6	6	
	AIR SEAT	Psig ± 10	80	80	80	80	80	80	80	80	80	80	80	80	5
		Bar ± 1	6	6	6	6	6	6	6	6	6	6	6	6	

* ass s no a norma a u a e . es na on, u s an n erme a e c ass a s w e use or - - an rea e en va ves. 1 bar = 100 kPa 1 Psig = 0,06894757 bar 1 bar = 14.5 Psig. The test pressure listed above are not valve operating pressure. j No visible leakage under all test pressures sequence.

Material	PN	DIN EN PRESSURE(BAR) /TEMPERATURE RATINGS VALVE BODY MATERIALS															
		-29 to 38 °C	50	100	150	200	250	300	350	400	425	450	500	538	550	575	600
1.0619 GS-C25	PN16	15.9	153	13.6	12.7	11.4	10.4	9.4	8.8	8.4	6.7						
	PN25	24.6	23.8	21.3	19.8	17.8	16.2	14.7	13.7	13.2	11.6						
	PN40	39.8	39.1	34.1	31.7	28.4	26.0	23.5	21.9	21.1	19.3						
1.7357 WC6	PN16	15.9	153	16.3	15.8	14.9	14.3	13.3	12.3	11.5	11.1	10.7	8.9	6.8	3.5	2.8	2
	PN25	24.6	23.8	25.4	24.8	23.3	22.3	20.8	19.3	18	17.4	16.7	13.9	10.6	5.5	4.3	3.2
	PN40	39.8	39.1	40.7	39.6	37.4	35.7	33.3	30.9	28.9	27.7	26.7	22.3	17	8.8	6.9	5.2
1.4408 CF8M	PN16	15.2	14.3	13.3	12	11	10.2	9.6	9.1	8.7	8.6	8.6	8.3				
	PN25	24.3	23.1	20.7	18.7	17.2	16	15	14.2	13.6	13.5	13.4	13				
	PN40	39.4	37.6	33.2	29.9	27.6	25.6	24.1	22.7	21.8	21.6	21.4	20.8				